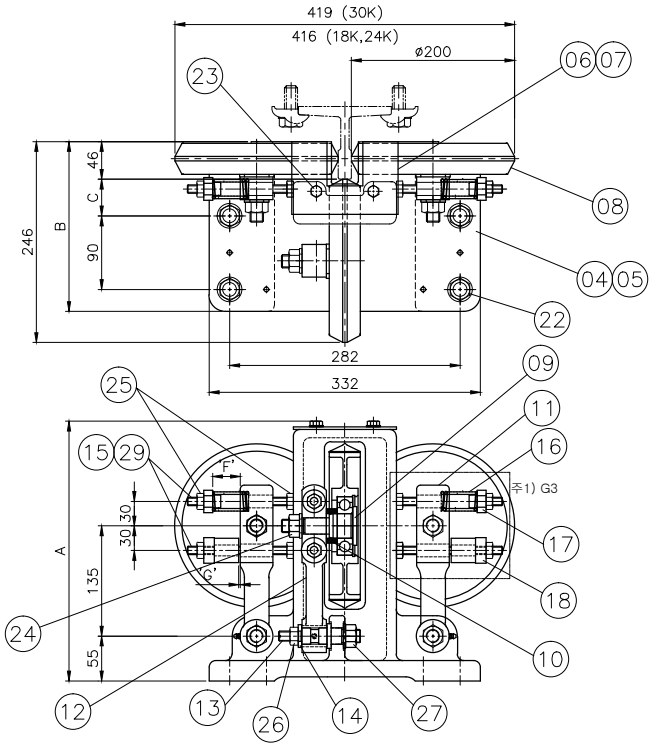
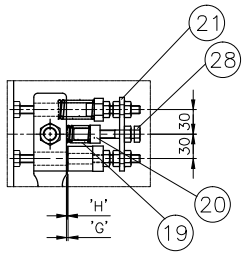
Design Changed	A2 P17,P18 오기정정 (10.09.02) B1 전면 개정(19.11.21)	TYPE	SA200	APPROVED BY	CHECKED BY	JUNGIL MACHINERY CO.	
		SIMILAR DWG.		JUNG,M,C	JUNG,M,C		
		REMARK		DESIGNED BY WOO,D,G 2006,02,21	DRAWN BY WOO,D,G	TITLE GUIDE ROLLER (ø200)	UNIT m/m

Q'TY G3	G2	G1	P.N	DRAWING. NO		PART NAME	SIZE	MAT'L	W.T
	6	6	15	JR0035	P04	BOLT			
3	3	3	16	JR0062	P01	SPRING			
3	3	3	17	JR0037	P01	SPRING SHOE			
3	3	3	18	JR0063	P03	STOPPER			
3			19	JR0065	P01	SPRING			
3			20	JR0066	P01	SPRING SHOE			
3			21	JR0067	P01	PLATE			
4	4	4	22	JR0049	P22	HEX-BOLT+NUT+S/W,P/W	M16 X 100L	BUY	
2	2	2	23	↓	P23	HEX-BOLT+S/W,P/W	M8 X 25L	↓	
3	3	3	24	↓	P24	HEX-NUT+S/W,P/W	M16	↓	
24	12	12	25	↓	P25	↓	M10	↓	
3	3	3	26	↓	P26	HEX-NUT+S/W	M12	↓	
3	3	3	27	↓	P27	HEX-NUT(UN-LOCK)	M16	↓	
3			28	↓	P28	HEX-BOLT	M10 X 50L	↓	
6			29	JR0035	P06	BOLT			

Q'TY G3	G2	G1	P.N	DRAWING. NO		PART NAME	SIZE	MAT'L	W.T
		1	01	JR0049	P01	GUIDE ROLLER ASS'Y			
	1		02	↓	P02	↓			
1			03	↓	P03	↓			
		1	04	JR0051	G01	BASE ASS'Y			
1	1		05	JR0052	G01	↓			
		1	06	JR0053	G01	COVER			
1	1		07	JR0054	P01	↓			
3	3	3	08	JR0055	G01	ROLLER ASS'Y			
3	3	3	09	JR0056	P01	SHAFT			
3	3	3	10	JR0057	P01	SPACER			
3	3	2	11	JR0058	G01	LEVER ASS'Y			
		1	12	JR0059	G01	↓			
3	3	3	13	JR0061	P01	SHAFT			
3	3	3	14	JR0064	P01	COLLAR			





* 주1) G3일 경우

* NOTE

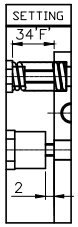
P NO	A	B	C	RAIL TYPE	RATED SPEED	RATED LOAD	WEIGHT
01	361.2	206	60	13K	180m/min OR LESS	2500kg OR LESS	28Kg
02	321	208	45	18K,24K,30K			
03	321	208	45		240m/min OR LESS		

01 ASS'Y

03

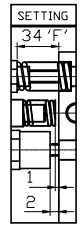
주2) G1,G2설치 및 조정시 주의사항

1. 설치후 스프링 압력은 'F' 34mm 로 조정하고 STOPPER의 간격은 'G' 2mm로 조정할것.



주3) G3설치 및 조정시 주의사항

1. 설치후 스프링 압력은 'F' 34mm 로 조정하고 2차 SPRING 간격은 'H' 1mm STOPPER의 간격은 'G' 2mm로 조정할것.



DWG.NO	SCALE	
JR0049	1:6	A3